

# S1000-2

(ANSI:FR-4) Low CTE / Hi-Tg / Excellent Thermal Resistance

## 特点

- 无铅兼容FR-4板材。
- 高Tg170℃(DSC), UV Blocking和AOI兼容。
- 高耐热性。
- 较低Z-CTE值。
- 优异的通孔可靠性。
- 优异的Anti-CAF性能。
- 低吸水性。

## FEATURES

- Lead-free compatible FR-4 laminate.
- Tg 170°C (DSC), UV Blocking / AOI compatible.
- High heat resistance .
- Lower Z-axis CTE.
- Excellent through-hole reliability.
- Excellent anti-CAF performance.
- Low water absorption.

## 应用领域

适合于厚铜、厚径比较大结构的高多层印制线路板，广泛应用于计算机与通讯设备，工业控制用高档仪器仪表、路由器等。

## APPLICATIONS

Suitable for high aspect ratio and high-layer PCB. Widely used in computer, communication equipment, precise apparatus and instrument, router, etc.

## GENERAL PROPERTIES

| Test Item                  | Treatment Condition                  | Unit              | Property Data     |                     |                 |
|----------------------------|--------------------------------------|-------------------|-------------------|---------------------|-----------------|
|                            |                                      |                   | SPEC              | Typical Value       |                 |
| Tg                         | DSC                                  | °C                | ≥170              | 175                 |                 |
| Flammability               | C-48/23/50                           | -                 | V-0               | V-0                 |                 |
|                            | E-24/125+des                         |                   |                   |                     |                 |
| Volume Resistivity         | After moisture resistance            | MΩ-cm             | ≥ 10 <sup>6</sup> | 2.2×10 <sup>8</sup> |                 |
|                            | E-24/125                             |                   | ≥ 10 <sup>3</sup> | 4.5×10 <sup>7</sup> |                 |
| Surface Resistivity        | After moisture resistance            | MΩ                | ≥ 10 <sup>4</sup> | 7.9×10 <sup>6</sup> |                 |
|                            | E-24/125                             |                   | ≥ 10 <sup>3</sup> | 1.7×10 <sup>7</sup> |                 |
| Arc Resistance             | D-48/50+D-0.5/23                     | S                 | ≥ 60              | 100                 |                 |
| Dielectric Breakdown       | D-48/50+D-0.5/23                     | KV                | ≥ 40              | 63                  |                 |
| Dielectric Constant (1MHz) | C-24/23/50                           | -                 | ≤ 5.4             | 4.8                 |                 |
| Dissipation Factor (1MHz)  | C-24/23/50                           | -                 | ≤ 0.035           | 0.013               |                 |
| Thermal Stress             | Unetched                             | 288°C, solder dip | -                 | > 10s               | 100s            |
|                            | Etched                               |                   |                   | No delamination     | No delamination |
| Peel Strength              | 1oz                                  | 288°C, 10s        | N/mm              | ≥ 1.05              | 1.38            |
|                            | Cu. Foil                             | 125°C             |                   | ≥ 0.70              | 1.07            |
| Flexural Strength          | LW                                   | A                 | MPa               | ≥ 415               | 562             |
|                            | CW                                   |                   |                   | ≥ 345               | 518             |
| Water Absorption           | D-24/23                              | %                 | ≤ 0.5             | 0.10                |                 |
| CTE Z-axis                 | Before Tg                            | TMA               | PPM/°C            | ≤60                 | 45              |
|                            | After Tg                             | TMA               | PPM/°C            | ≤300                | 230             |
|                            | 50~260°C                             | TMA               | %                 | ≤3.5                | 2.95            |
| Td                         | 10°C/min, N <sub>2</sub> , 5%Wt Loss | °C                | ≥325              | 335                 |                 |
| T288                       | TMA                                  | min               | ≥5                | 10                  |                 |
| T260                       | TMA                                  | min               | ≥30               | 60                  |                 |
| CTI                        | IEC60112 Method                      | V                 | 175~250 (grade3)  | 200                 |                 |

Remarks: All the data listed above can meet IPC-4101/99 requirement.

Specimen Thickness:1.6mm

Explanations: C = Humidity conditioning;  
D = Immersion conditioning in distilled water;  
E = Temperature conditioning.

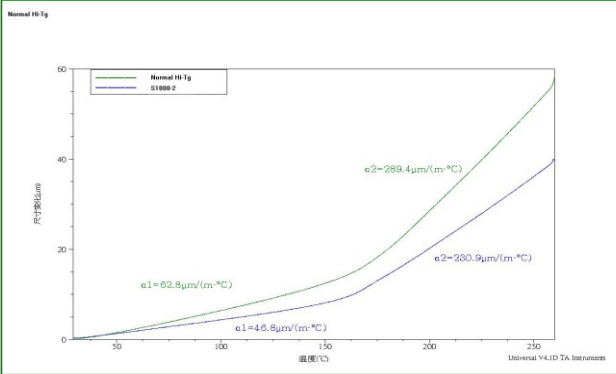
The figures following the letter symbols indicate with the first digit the duration of the preconditioning in hours, with the second digit the preconditioning temperature in °C and with the third digit the relative humidity.



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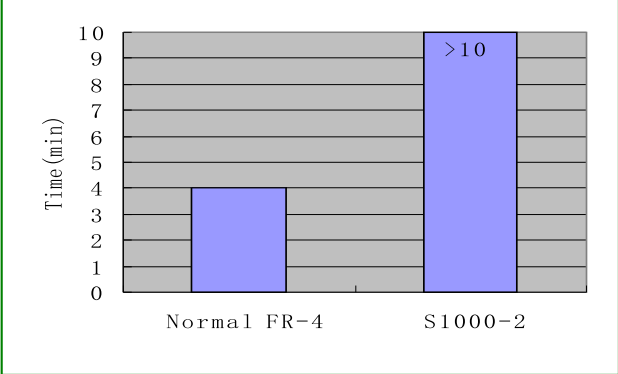
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### Lower Z-axis CTE



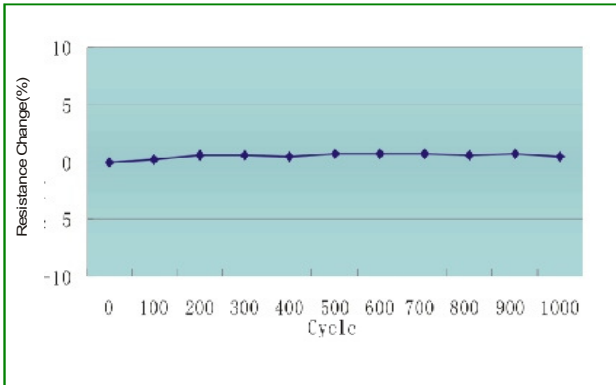
Test Sample: S1000-2 and normal FR-4 CCL  
 Test Method: TMA  
 Test Results: The Z-CTE of S1000-2 is lower than that of normal FR-4

### Excellent Thermal Stress Resistance



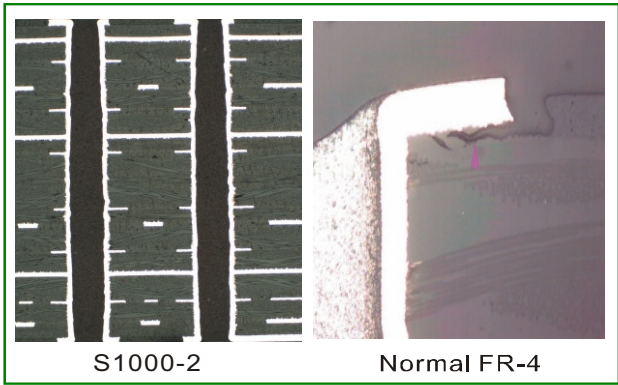
Test Sample: S1000-2 and normal FR-4 CCL  
 Test Method: Solder dip 288°C  
 Test Results: S1000-2 is better than normal FR-4 (time to delamination)

### High Thermal Shock Resistance



Test Sample: S1000-2 multi-layer board  
 Test Method: Q1000 (-45°C ~ 130°C)  
 Test Results: Pass 1000 cycles

### Excellent PTH Reliability



Test Sample: S1000-2 and normal FR-4 CCL  
 Test Method: Q1000 and micro-section  
 Test Results: Comparing to normal FR-4, S1000-2 has less lifted lands, barrel crack, and corner crack.